

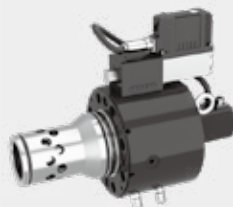


6.10

2-way high-response servo Proportional cartridge valve, pilot operated

Type 2WRCVE...L1X

NG 25 to 100
Max. pressure 420 bar
Max. flow 8000 L/min



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Features

- Pilot operated two-way proportional servo directional valve, main valve core with electrical position feedback.
- The pilot valve adopts a servo level performance spool valve sleeve structure
- Voice coil motor
- Extremely fast step response
- Flow direction B to A and A to B
- With integrated electronics
- Cavity and mounting pattern according to ISO7368
- Typical applications:
 - Injection molding
 - Die-casting machines
 - General presses

Function and configuration

Valves of type 2WRCVE...-L1X/P... is a pilot proportional servo cartridge valve with valve core position feedback and integrated amplifier

Set-up:

They consist of the following assemblies:

- Pilot servo valve with spool valve sleeve structure driven by voice coil valve (1).
- Main valve with reset spring and position feedback (2).
- Main valve displacement sensor and main valve integrated amplifier (3).

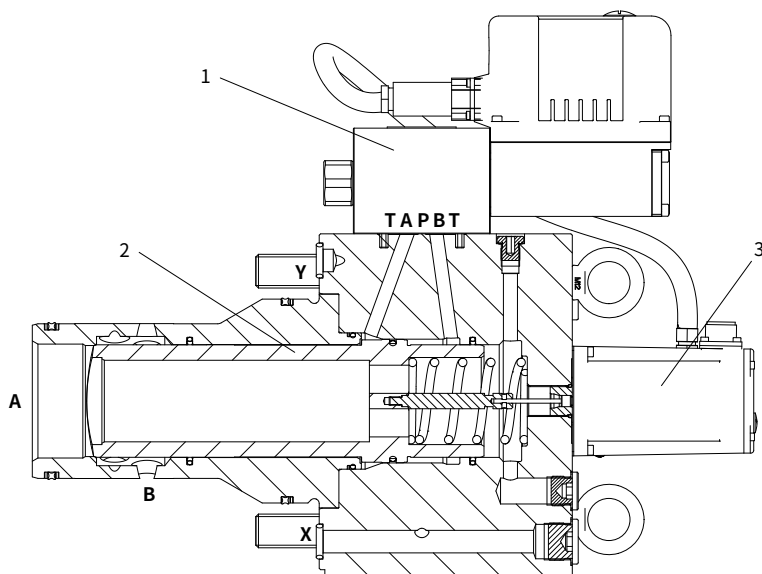
Function:

The 2-way servo proportional valves 2WRCVE have a 2-stage design consisting of a pilot valve and a main stage with poppet and LVDT.

Due to the use of a voice coil motor as the pilot valve, the 2WRCVE achieves extremely fast response times: from 10.5ms (NG25) up to 28ms (NG100) with an accuracy of <0.1% of the nominal flow.

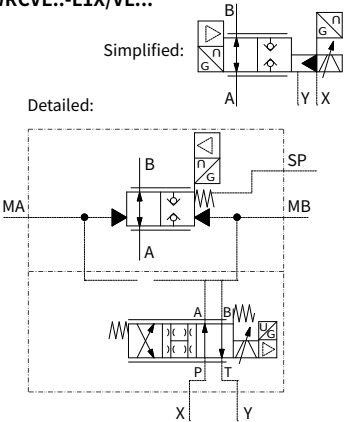
The pilot valve actively controls the poppet - independent of the pressure conditions in the main ports. It is basically required that the pilot pressure is at the level of the system pressure. At low system pressure the pilot pressure should be min. 140bar, when high valve dynamics are desired.

The pilot servo valve and main valve of the valve are each equipped with an integrated amplifier with a closed-loop control circuit, which control the main valve and the pilot valve.

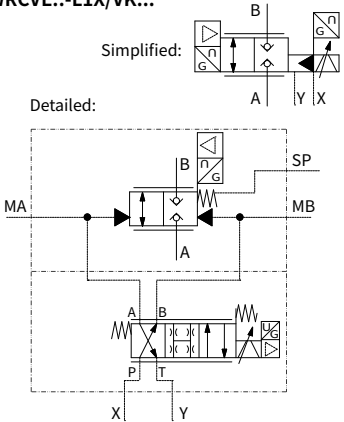


Symbols

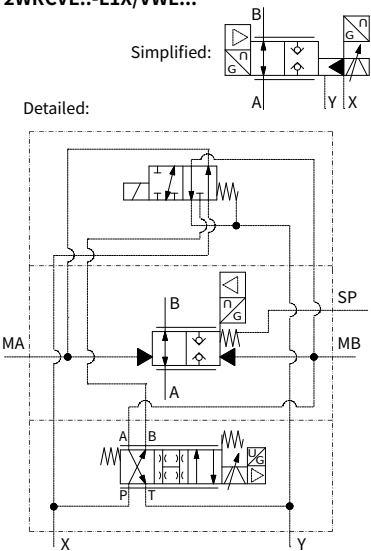
2WRCVE...-L1X/VL...



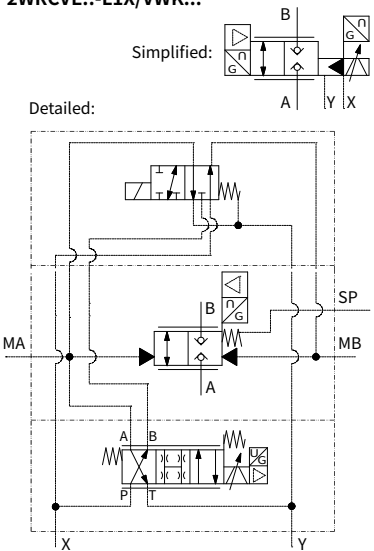
2WRCVE...-L1X/VK...



2WRCVE...-L1X/VWL...



2WRCVE...-L1X/VWK...



Ordering code

2	WRCV			S		-	L1X	/	V		/	/	*
---	------	--	--	---	--	---	-----	---	---	--	---	---	---

2/2 directional valve = 2

2-way high-response servo

Proportional cartridge valve = WRCV

With integrated electronics (OBE) = E

Size 25 = 25 Size 63 = 63

Size 32 = 32 Size 80 = 80

Size 40 = 40 Size 100 = 100

Size 50 = 50

Seat piston = S

Size	Type ...S...L (linear)	Type ...S...R (linear with progressive fine control range)
25	500 =500	-
32	800 =800	600 =600
40	1200 =1K2	850 =850
50	2000 =2K0	1400 =1K4
63	3600 =3K6	3200 =3K2
80	4500 =4K5	3900 =3K9
100	8000 =8K0	6800 =6K8

Rated flow in L/min at 5 bar valve pressure drop

Characteristic curve form

Linear = L

Linear with progressive fine control range = R

Series L10 to L19 = L1X

(L10 to L19: Unchanged installation and connection dimensions)

The pilot valve is a voice coil motor (VCD) driven proportional servo valve =V

Sandwich plate shut-off valve:

Without shut-off valve, de-energized pilot control valve actively "closes" =K

WRCVE with applied pilot pressure

Without shut-off valve, de-energized pilot control valve actively "opens" =L

WRCVE with applied pilot pressure

With shut-off valve, de-energized shut-off valve actively "closes" =WK

WRCVE with applied pilot pressure

With shut-off valve, de-energized shut-off valve actively "opens" =WL

WRCVE with applied pilot pressure

Spool position monitoring:

Without safety valve and position switch = No code

With safety valve and position switch = E

Electrical interface:

Command value 0~10V (only with integrated electronics (OBE) "E") = A1

Command value 4~20mA (only with integrated electronics (OBE) "E") = F1

Seal material: FKM seals = V NBR seals = No code

Enable signal control: Without band enable =No code Band enable =Q

Further details in the plain text

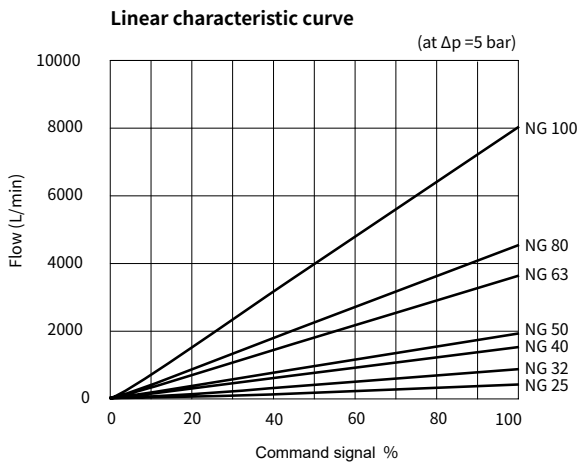
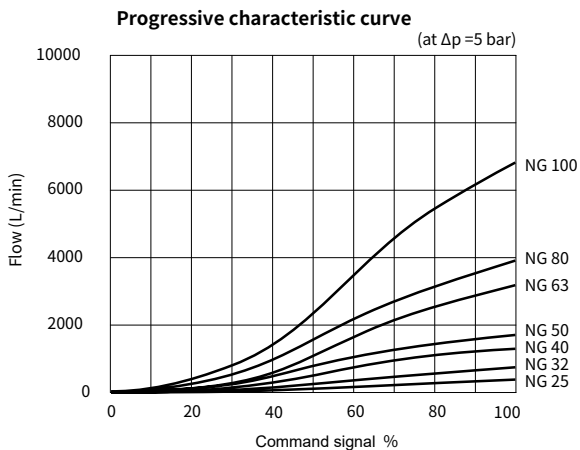
Technical data

General									
Size			25	32	40	50	63	80	100
Weight	Without shut-off valve .../...K or .../...L	kg	8.5	11.2	17.3	24.6	47	74	110
	With shut-off valve .../...WK or .../...WL		9.8	12.5	18.6	25.9	60	87	123
Installation position			Any, preferably horizontal						
Storage temperature range			°C -20 to +80						
Ambient temperature range			°C -20 to +50						
Sine test according to EN 60068-2-6			10 to 2000Hz/ max. of 10g/ 10 cycles/ 3 axes						
Noise test according to		Size (NG) 25-40	20 to 2000Hz/ 10gRMS /30 g peak /30min /3 axes						
EN 60068-2-64		Size (NG) 50-100	20 to 2000Hz/ 10gRMS /30 g peak /24h /3 axes						
Transport shock according to EN 60068-2-27			15g/ 11ms/ 3 axes						

Hydraulic (measured with HLP32, $\vartheta_{oil}=40^{\circ}\text{C} \pm 5^{\circ}\text{C}$)									
Max. operating pressures	Ports A, B, SP	bar	420						
	Pilot control valve port X		350						
	Port Y		35						
Rated flow at $\Delta p = 5\text{bar}$	Design ...S...L (linear)	L/min	500	800	1200	2000	3600	4500	8000
	Design ...S...R (linear with progressive fine control range)		-	600	850	1400	3200	3900	6800
Pilot valve pressure		bar	> 140						
Max. pilot flow at 140bar pilot pressure		L/min	23	30	40	40	70	80	100
Leakage of pilot valve at P = 100bar		mL/min	≤ 400						
Hydraulic fluid			Mineral oil (HL, HLP) to DIN 51524						
Hydraulic fluid temperature range			$^{\circ}\text{C}$ -20 to +80; preferably +40 to +50						
Viscosity range			mm^2/s 20 to 380; preferably 30 to 45						
Max. permissible degree of contamination of the pressure fluid is to ISO 4006 (c).	Pilot control valve		Class 18/16/13						
	Main valve		Class 20/18/15						
Hysteresis		%	≤ 0.1						
Response sensitivity		%	≤ 0.05						
Response time 0~100% step signal		ms	10.5	12	14	20	17	23	28
Frequency response ($\Delta p > 140\text{bar}$; $\pm 5\%$ signal)	Amplitude -3dB		95	80	74	66	52	46	41
	Phase -90°		68	63	59	52	56	51	47

Electric									
Duty ratio		%	100						
Supply voltage / ripple		VDC	Direct voltage 22 to 30, electric shut-off at <19, ripple <5% effective, surge free						
Current consumption max.		A	3.5						
Pre-fusing		A	4.0, medium lag						
Input signal: A1	Voltage	V	0 to +10, ripple < 0.01%, effective, surge free						
	Impedance	k Ω	100						
Input signal: F1	Current	mA	+4 to 20, ripple < 0.01% effective, surge free, < 3.6mA=disable, >3.8mA=enable						
	Impedance	Ω	< 250						
Diagnostic signal	Voltage	V	0 to +10, rated max. 5mA						
Enable signal		V	5 to 30, Ri => 8kOhm						
Electrical connection			6+PE, plug-in connector in accordance with DIN EN 175201-804 standard						
Protection class of the valve according to EN60529			Ip65						

Characteristic curves (measured with HLP46, $\vartheta_{oil}=50^{\circ}\text{C}$, $\Delta P=5\text{bar}$)



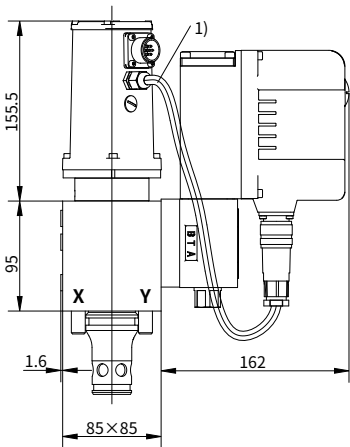
Opening point factory set to 3 %.

Flow at different Δp : $Q_{\text{actual}} = Q_{\text{nominal}} \cdot \sqrt{\frac{\Delta p_{\text{actual}}}{\Delta p_{\text{nominal}}}}$

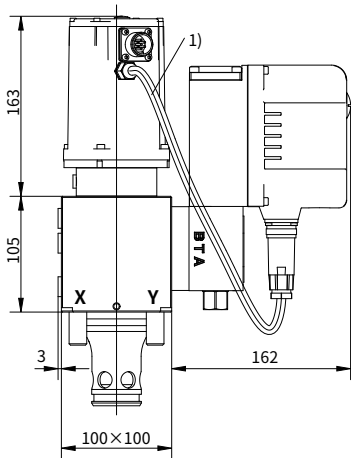
Unit dimensions

(nominal dimensions in mm)

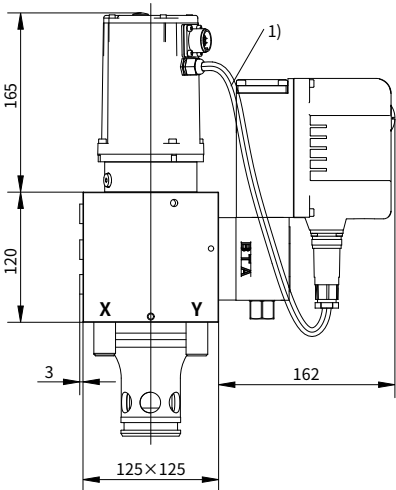
NG 25



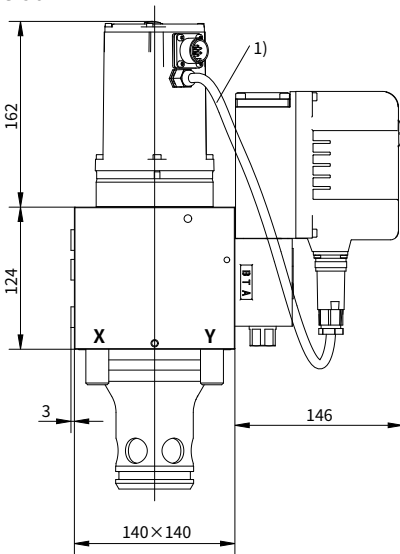
NG 32



NG 40



NG 50



Size	Fastening bolts class 12.9	Tightening torque
25	4 - M12×100	125 Nm
32	4 - M16×60	300 Nm

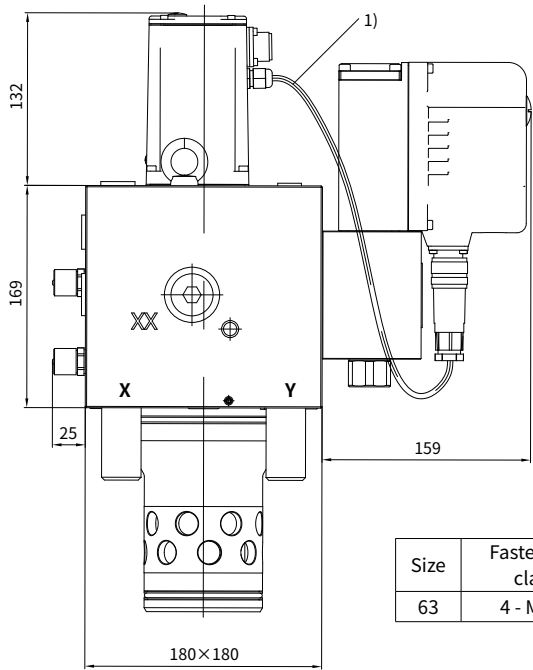
Size	Fastening bolts class 12.9	Tightening torque
40	4 - M20×70	600 Nm
50	4 - M20×80	600 Nm

Notes: 1) This communication cable has been installed at the factory, please do not disassemble it unless necessary.

Unit dimensions

(nominal dimensions in mm)

NG 63



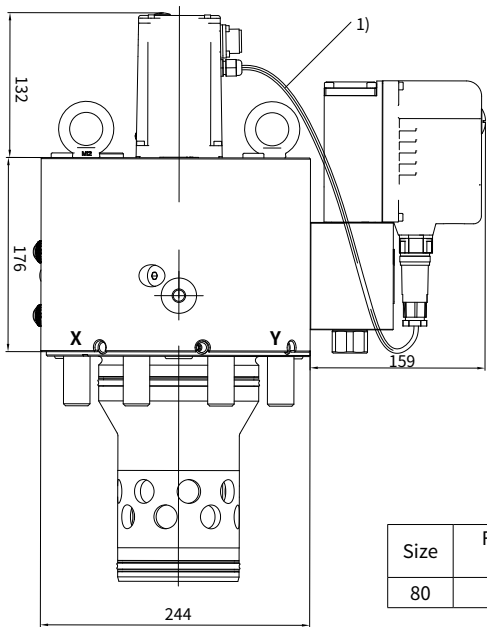
Size	Fastening bolts class 12.9	Tightening torque
63	4 - M30×160	1775 Nm

Notes: 1) This communication cable has been installed at the factory, please do not disassemble it unless necessary.

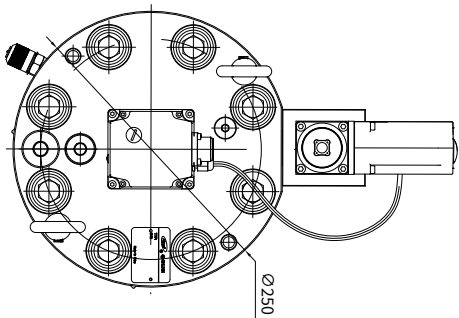
Unit dimensions

(nominal dimensions in mm)

NG 80



Size	Fastening bolts class 12.9	Tightening torque
80	8 - M24×160	890 Nm

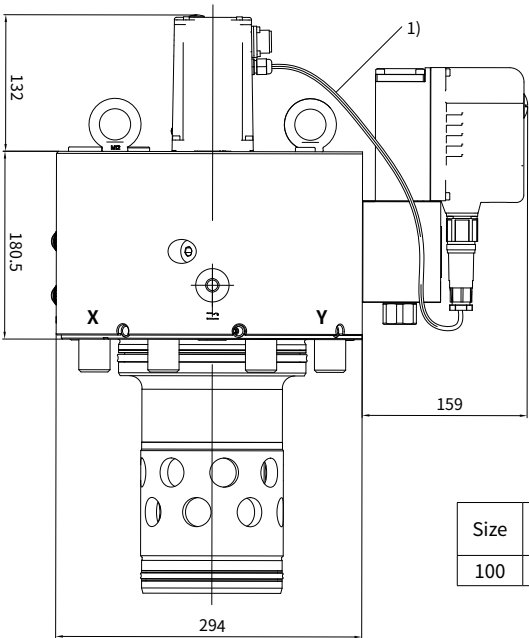


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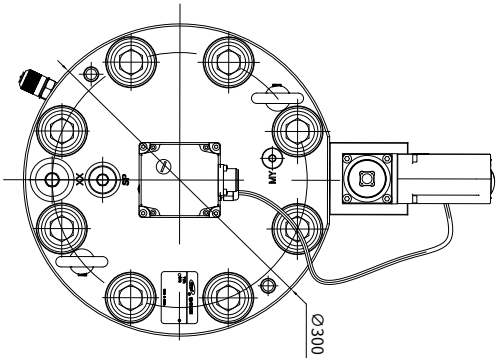
Unit dimensions

(nominal dimensions in mm)

NG 100



Size	Fastening bolts class 12.9	Tightening torque
100	8 - M30 × 150	1775 Nm

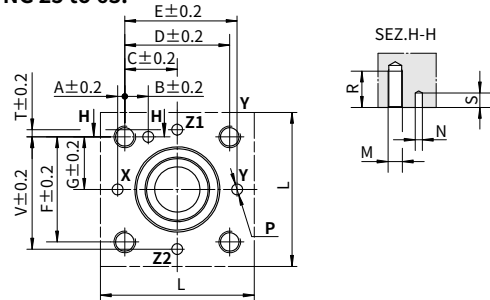


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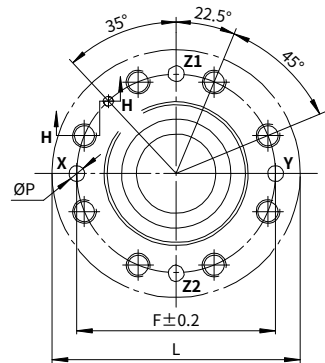
Installation dimensions according to DIN ISO 7368

(dimensions in mm)

NG 25 to 63:



NG 80, 100:



Size	25	32	40	50	63	80	100
A	4	6	7.5	8	12.5	-	-
B	13	18	19.5	20	24.5	-	-
C	29	35	42.5	50	62.5	-	-
D	58	70	85	100	125	-	-
E	62	76	92.5	108	137.5	-	-
F	58	70	85	100	125	200	245
G	29	35	42.5	50	62.5	-	-
L _{min}	85	102	125	140	180	250	300
M	M12	M16	M20	M20	M30	M24	M30
ØN	6	6	6	8	8	10	10
ØP _{max}	6	8	10	10	12	16	20
R	30	38	46	46	66	50	66
S _{max}	8	8	8	8	8	8	10
T	4	6	7.5	8	12.5	-	-
V	62	76	92.5	108	137.5	-	-
Ød1	45	60	75	90	120	145	180
Ød2	34	45	55	68	90	110	135
Ød3 _{max}	25	32	40	50	63	80	100
Ød4 _{max}	27	38.5	54.5	62.5	87	100	120
L1	58 ^{+0.1} ₀	70 ^{+0.1} ₀	87 ^{+0.1} ₀	100 ^{+0.1} ₀	130 ^{+0.1} ₀	175 ^{+0.2} ₀	210 ^{+0.2} ₀
L2	72 ^{+0.1} ₀	85 ^{+0.1} ₀	105 ^{+0.1} ₀	122 ^{+0.1} ₀	155 ^{+0.1} ₀	205 ^{+0.2} ₀	245 ^{+0.2} ₀
L3	70	83	102	117	150	200	239
L4	57	68.5	84.5	97.5	127	170.5	205.5
L5	30	30	30	35	40	40	50
L6	2.5	2.5	3	3	4	5	5
L7	2.5	2.5	3	3	4	5	5
U	0.03	0.03	0.05	0.05	0.05	0.05	0.05
W	0.05	0.1	0.1	0.1	0.2	0.2	0.2

